

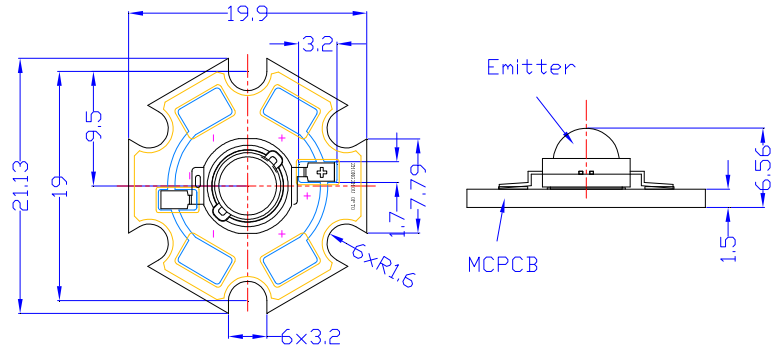
■Features

- Highest Luminous Flux
- Super Energy Efficiency
- Long Lifetime Operation
- Superior ESD protection
- Superior UV Resistance

■Applications

- Read lights (car, bus, aircraft)
- Portable (flashlight, bicycle)
- Bollards / Security / Garden
- Traffic signaling / Beacons
- In door / Out door Commercial lights
- Automotive Ext

■Outline Dimension



Unit:mm
Tolerances are for reference only

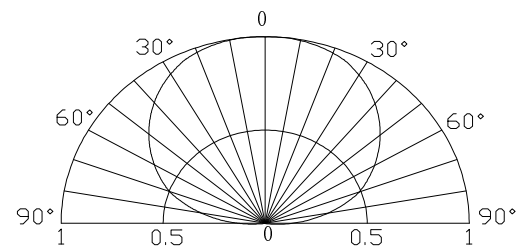
■Absolute Maximum Rating

($T_a=25^{\circ}\text{C}$)

| Item | Symbol | Value | Unit |
|----------------------------|-----------|------------------------------|--------------------|
| DC Forward Current | I_F | 800 | mA |
| Pulse Forward Current# | I_{FP} | 1000 | mA |
| Reverse Voltage | V_R | 5 | V |
| Power Dissipation | P_D | 3200 | mW |
| Operating Temperature | T_{opr} | -30 ~ +85 | $^{\circ}\text{C}$ |
| Storage Temperature | T_{stg} | -40 ~ +100 | $^{\circ}\text{C}$ |
| Lead Soldering Temperature | T_{sol} | 260 $^{\circ}\text{C}$ /5sec | - |

#Pulse width Max.10ms Duty ratio max 1/10

■Directivity



■Electrical -Optical Characteristics

($T_a=25^{\circ}\text{C}$)

| Item | Symbol | Condition | Min. | Typ. | Max. | Unit |
|---------------------|-----------------|--------------------|------|------|------|---------------|
| DC Forward Voltage* | V_F | $I_F=350\text{mA}$ | 3.0 | 3.3 | 4.0 | V |
| | | $I_F=700\text{mA}$ | 3.5 | 3.8 | 4.5 | V |
| DC Reverse Current | I_R | $V_R=5\text{V}$ | - | - | 10 | μA |
| Domi. Wavelength* | λ_D | $I_F=700\text{mA}$ | 455 | 460 | 465 | nm |
| Luminous Flux* | Φ_v | $I_F=700\text{mA}$ | 30 | 40 | - | lm |
| 50% Power Angle | $2\theta_{1/2}$ | $I_F=700\text{mA}$ | - | 140 | - | deg |

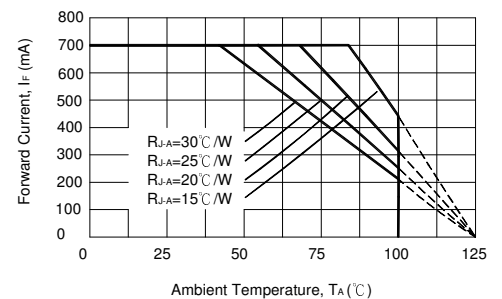
*1 Tolerance of measurements of dominant wavelength is $\pm 1\text{nm}$

*2 Tolerance of measurements of luminous intensity is $\pm 15\%$

*3 Tolerance of measurements of forward voltage is $\pm 0.1\text{V}$

Note: Don't drive at rated current more than 5s without heat sink for Xeon 3 emitter series.

■Forward Operating Current (DC)



■ **Soldering Heat Reliability:**

Reflow soldering Profile

- Reflow soldering should not be done more than two times.
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the **characteristics of the LEDs will or will not be damaged by repairing.**

| |
|---|
| Solder =Low temperature + Lead Free |
| Average ramp-up rate = 3°C/sec. max. |
| Preheat temperature: 150°~180°C |
| Preheat time = 120 sec. max. |
| Ramp-down rate = 6°C/sec. max. |
| Peak temperature = 220°C max. |
| Time within 3°C of actual peak temperature = 25 sec. max. |
| Duration above 200°C is 40 sec. max. |

